



中国认可  
国际互认  
检验  
INSPECTION  
CNAS IB0037

JTQS/TCPW-28



中 华 人 民 共 和 国

出口锅炉压力容器安全性能检验报告

(委托)

**The People's Republic of China Inspection Certificate  
for Exported Gas Cylinders Safety Performance**

(Entrust)

监检编号: FPK21LX00139  
Inspection No

制造单位: 三江开源有限公司  
Manufacturer

金华市特种设备检测中心  
Jinhua special equipment inspection center

## 注 意 事 项

### NOTE

1. 本中心是经国家质量监督检验检疫总局核准并登记注册,具有独立法人资格的特殊设备检验检测机构;是浙江省质量技术监督局计量认证认可的单位;是中国实验室认可委员会认可的国家实验室和检查机构,出具的《检验报告》可在国家实验室认可合作组织(ILAC)与亚太实验室认可合作组织(APLAC)的所有成员国通行有效,具有严格的法律效力和广泛的国际权威性.

Our company is a special Equipment Inspection Agency, as well as an independent legal entity. It was endorsed by and registered in The General Administration of Quality Supervision, Inspection and Quarantine. Our company also has the metrology accreditation and authorization from the Zhejiang Bureau of Quality and Technical supervision, and is the national laboratory and inspection institution approbated by China National Accreditation Committee for Laboratories. The inspection report made by us can be accepted by member nations of ILAC and APLAC and bind rigorous legal force and broad international authority.

2. 本报告适用于出口气瓶产品安全性能监督检验;

The report is used on gas cylinders only;

3. 本报告无监检员、审核、批准人签字和检验机构检验专用章无效;

The report will be invalid without the signature of inspector、reviewer、approved by and the stamp of Centre;

4. 本报告由计算机打印输出,涂改无效;

The report will be printed ,it will be invalid if have any changing in it;

5. 本报告未经我中心同意,不得经任何方式复印;

The report is forbidden to duplicate only if permitted by Jin Hua Speccial Equipment Supervision and Inspection Center;

6. 受检单位对报告如有异议,请于十五日内向检验机构提出书面意见.

If the manufacturer have any disagreement to the report ,please submit the case to centre in 15days.

通讯地址(Address): 浙江省金华市金东区宋濂路1098号

业务电话(Phone): 0579-82177895

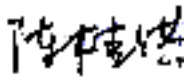
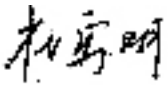
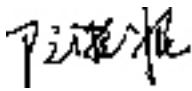
传 真(Fax): 0579-82177880

邮 编(Post code): 321015

# 出口气瓶安全性能检验证书

## (委托)

Inspection Certificate for Exported Gas Cylinders Safety Performance  
(Entrust)

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                           |                               |              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|-------------------------------|--------------|
| 报检号<br>Customs No.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                           | 委托号<br>Entrust No.            | FPK21006     |
| 出口国名(地区):<br>Exporting Country (district)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 沙特、阿联酋、埃及、巴西、智利、墨西哥、科威特、贝宁、马来西亚、孟加拉、尼日利亚、科特迪瓦、印度尼西亚、安哥拉、伊朗、哥伦比亚、美国、韩国、日本等 |                               |              |
| 产品名称<br>Product Name                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 非重复充装焊接钢瓶                                                                 | 证书编号Certificate No            | FPK21LX00139 |
| 产品批号<br>Product No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | SKY210203                                                                 | 完工日期<br>Date of Manufacturing | 2021年2月      |
| 制造单位<br>Manufacturer                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 三江开源有限公司                                                                  |                               |              |
| 制造许可证级别及编号<br>Level and Serial No. Manufacturing Licence                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | B2级/TS2210N33-2021                                                        |                               |              |
| <p>该批产品经我单位监督检验, 安全性能符合 GB/T17268-2009 标准的规定及设计图样、技术条件的规定。</p> <p>This batch of products have been inspected to comply with GB/T17268-2009 design documents and relevant regulations.</p> <p>监检员(签字):  金华市特种设备检测中心<br/>Jinhua special equipment inspection center</p> <p>Inspector(Signature):</p> <p>审核(签字):  监检单位专用章<br/>Reviewer (signature): Inspection Unit (Stamp)</p> <p>批准(签字):  日期(Date): 2021年02月26日<br/>Approved by (Signature): Date(Date): 2021年02月26日</p> |                                                                           |                               |              |

**工业用非重复充装焊接钢瓶制造检验项目表(委托)**  
**Industrial use of the non repetitive filling welding cylinder manufacturing supervision and inspection item list (Entrust)**

JTQS/TCPW-22 (

| 制造单位<br>Manufacturer                                              |                                                  | 三江开源有限公司                                            |             |                                      |                 |                  |                       |
|-------------------------------------------------------------------|--------------------------------------------------|-----------------------------------------------------|-------------|--------------------------------------|-----------------|------------------|-----------------------|
| 产品品种(名称)<br>Product variety (name)                                |                                                  | 非重复充装焊接钢瓶                                           |             | 制造日期<br>Date of Manufacturing        | 2020年2月         |                  |                       |
| 规格型号<br>Product type                                              |                                                  | FCP241-13-2.3                                       |             | 产品批号<br>Product No.                  | SKY210203       |                  |                       |
| 材料牌号<br>Material designation                                      |                                                  | DC04                                                |             | 监检证书编号<br>Certificate No             | FPK21LX00139    |                  |                       |
| 本批数量The quantity                                                  |                                                  | 1150只                                               |             | 本批产品编号This batch of products Numbers | / 至 /<br>to     |                  |                       |
| 本批产品编号不包括:<br>This batch of products Numbers don't include:     / |                                                  |                                                     |             |                                      |                 |                  |                       |
| 序号<br>No.                                                         | 监检项目、内容<br>Item、Content                          |                                                     | 类别<br>Label | 检查结果<br>Result                       | 工作见证<br>Witness | 监检员<br>Inspector | 日期<br>Confirmed Dates |
| 1                                                                 | 图样资料、型式试验报告<br>Pattern material、Type test report |                                                     | B           | √                                    | 图纸、型式试验报告       | 陈陆洪              | 2021年02月18日           |
| 2                                                                 | 材料<br>Materials                                  | 材料质量证明书 The material quality certificate            | B           | √                                    | 质量证明书           | 陈陆洪              | 2021年02月18日           |
| 3                                                                 |                                                  | 材料验证检查 Materials validation check                   | B           | √                                    | 材料验收单           | 陈陆洪              | 2021年02月18日           |
| 4                                                                 |                                                  | 材料标记移植 Material Identification and Transplantation  | B           | √                                    | 现场确认            | 陈陆洪              | 2021年02月18日           |
| 5                                                                 | 焊接<br>Weld                                       | 焊接工艺评定 Welding Procedure Qualification              | A           | √                                    | 焊接工艺评定报告        | 陈陆洪              | 2021年02月18日           |
| 6                                                                 |                                                  | 施焊记录 Welding process records                        | B           | √                                    | 焊接记录            | 陈陆洪              | 2021年02月20日           |
| 7                                                                 | 性能<br>试验<br>Performance test                     | 试验样瓶抽取 Choose Sample Cylinders                      | A           | √                                    | 现场抽取            | 陈陆洪              | 2021年02月20日           |
| 8                                                                 |                                                  | 力学性能试验 Mechanical Properties Testing                | B           | —                                    | 力学性能试验报告        | 陈陆洪              | —                     |
| 9                                                                 |                                                  | 弯曲试验 Bending Test                                   | B           | —                                    | 弯曲试验报告          | 陈陆洪              | —                     |
| 10                                                                |                                                  | 压扁试验 Flattening Test                                | B           | √                                    | 压扁试验报告          | 陈陆洪              | 2021年02月20日           |
| 11                                                                |                                                  | 爆破试验(包括爆破片试验) Burst Test (Including blasting tests) | A           | √                                    | 爆破试验报告          | 陈陆洪              | 2021年02月20日           |

|                                                                                                                                                                                        |                                                     |                                                             |   |   |           |     |             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|-------------------------------------------------------------|---|---|-----------|-----|-------------|
| 12                                                                                                                                                                                     | 气压试验Gas Pressure Resistance Test                    |                                                             | B | √ | 气压试验报告    | 陈陆皓 | 2021年02月20日 |
| 13                                                                                                                                                                                     | 安全附件(瓶阀、爆破片)Security annex (valve, blasting pieces) |                                                             | B | √ | 附件验收单     | 陈陆皓 | 2021年02月22日 |
| 14                                                                                                                                                                                     | 出厂检验                                                | 批量检验质量证明书The Batch Inspection Report                        | B | √ | 批量检验质量证明书 | 陈陆皓 | 2021年02月26日 |
| 15                                                                                                                                                                                     | The factory inspection                              | 外观、钢印标志、颜色和色环Visual Inspection、Stamp、Paint and Circle Color | B | √ | 现场确认      | 陈陆皓 | 2021年02月26日 |
| 记事: (包括监检一次合格率、审查的射线检测底片编号、质量保证体系发现的问题等)<br>Remember: (including prison for a qualified rate and Ray negative number review, the quality guarantee system of the problems found, etc.) |                                                     |                                                             |   |   |           |     |             |
| 监检 陈陆皓 日期: 2021年02月26日 校核: 陈通 日期: 2021年02月26日                                                                                                                                          |                                                     |                                                             |   |   |           |     |             |

注: 检查结果栏中: 合格的打“√”, 不合格的打“×”, 无此项的打“—”。

Note: The qualified mark“√”, the unqualified mark“x”and if have no such item mark“-”in the inspection Result column.